



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

Black

Rush

D3500-1
Job Sheet 168190



Part No: D3500-1

Job Qty: 8 ea

Part Name: Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/10/17

Job Tracking No:

Due Date: 11/14/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG-REV C IPP Rev:A New Issue 06-06-15 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
135	Rework Start up	8 Ea		11/13/17	0.00	0.00	Start Up Handfinish		AG NOV 12 2017
140	Powdercoat	8 pcs		11/14/17	0.00	0.24	Powdercoat1		AG NOV 12 2017
150	QC	8 pcs		11/14/17	0.00	0.00	QC3		38 DA
160	Packaging	8 pcs		11/14/17	0.00	0.00	Packaging3	34 406	NOV 16 2017 9-89 6
170	QC21-SA	8 Ea		11/14/17	0.00	0.00	QC21		DAS 9-89

Part Op
Descriptions: 140 - START TIME:

Prime B138408 Paint 138478
Scuff and Refinish Gloss Black
21 9-89 NOV 16 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
135-Rework Start up	D3500-1	5008861 ⁸	141	0	0
		(B158741x8)			

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle	1.125Inches + 0.020 - 0.000	1.145 1.125	Radius	
2	Saddle	0.490Inches + 0.020 - 0.000	0.510 0.490	Radius	
3	Saddle	0.615Inches + 0.020 - 0.000	0.635 0.615		
4	Saddle	0.240Inches + 0.020 - 0.000	0.260 0.240		
5	Saddle	1.810Inches + 0.020 - 0.000	1.830 1.810		
6	Saddle	0.240Inches + 0.020 - 0.000	0.260 0.240		
7	Saddle	0.140Inches + 0.020 - 0.000	0.160 0.140		
8	Saddle	0.140Inches + 0.020 - 0.000	0.160 0.140		
9	Saddle	0.140Inches + 0.020 - 0.000	0.160 0.140		
10	Saddle	0.483Inches + 0.007 - 0.000	0.490 0.483		

11	Saddle	1.175Inches	+ 0.010 - 0.000	1.185 1.175	
12	Saddle	3.145Inches	+ 0.010 - 0.000	3.155 3.145	
13	Saddle	1.175Inches	+ 0.010 - 0.000	1.185 1.175	
14	Saddle	0.365Inches	+ 0.020 - 0.000	0.385 0.365	
15	Saddle	0.490Inches	+ 0.020 - 0.000	0.510 0.490	
16	Saddle	0.515Inches	+ 0.020 - 0.000	0.535 0.515	Radius
17	Saddle	1.575Inches	+ 0.020 - 0.000	1.595 1.575	Radius
18	Saddle	0.240Inches	+ 0.020 - 0.000	0.260 0.240	
19	Saddle	0.490Inches	+ 0.020 - 0.000	0.510 0.490	
20	Saddle	3.590Inches	+ 0.060 - 0.000	3.650 3.590	
21	Saddle	0.315Inches	+ 0.007 - 0.000	0.322 0.315	
22	Saddle	0.256Inches	+ 0.006 - 0.000	0.262 0.256	
23	Saddle	6.500Inches	+ 0.020 - 0.000	6.520 6.500	
24	Saddle	5.990Inches	+ 0.020 - 0.000	6.010 5.990	
25	Saddle	2.820Inches	+ 0.010 - 0.000	2.830 2.820	
26	Saddle	2.495Inches	+ 0.010 - 0.000	2.505 2.495	
27	Saddle	2.245Inches	+ 0.010 - 0.000	2.255 2.245	
28	Saddle	1.120Inches	+ 0.010 - 0.000	1.130 1.120	
29	Saddle	0.540Inches	+ 0.020 - 0.000	0.560 0.540	
30	Saddle	0.793Inches	+ 0.010 - 0.000	0.803 0.793	
31	Saddle	0.240Inches	+ 0.020 - 0.000	0.260 0.240	Radius
32	Saddle	0.040Inches	+ 0.020 - 0.000	0.060 0.040	
33	Saddle	0.100Inches	+ 0.020 - 0.000	0.120 0.100	

Plex 11/10/17 2:43 PM dart.poulin.mario

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AEROSPACE
S010145

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Saddle

PART NO: D3500 – 1
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/15/17

Job No: 168190